Environmental impact data of Brother Industries (Vietnam) Ltd.

			Unit	FY2012	FY2013	FY2014
Resource consur	nption amour	nt				
 Product mater 	ial					
Metal	Metal			8,818	10,777	10,391
Plastic			t	20,274	24,656	23,053
Other			t	6,791	8,866	8,623
• Other material	s (main mate	erials)	·	·		
Expanded polystyrene for packaging			t	2,005	1,356	960
Corrugated fiberboard			t	8,918	9,934	9,895
Paper			t	2,872	2,812	1,106
Total energy cons	umption		·		i	
Electricity			MWh	11,355	13,523	13,451
Steam			t	0	0	0
LPG/LNG			t	0	0	0
City gas			m ³	0	0	0
Oil, etc.			kl	35	39	68
Emissions of greenhouse gases			t-CO ₂	4,385	5,215	5,263
Water consumption	on		· /			
Water intake	Clean water		m ³	117,566	115,167	105,002
	Industrial water		m ³	0	0	0
	Underground water		m ³	0	0	0
Amount of wastewater	Public water		m ³	0	0	0
	Sewer system		m ³	117,566	115,167	105,002
Amount of recycled water		m ³	0	0	0	
Water pollution load	BOD (biological oxygen demand)		mg/l	171	35 ^{*1}	12
	COD (chemical oxygen demand)		mg/l	369	62 ^{*1}	22
	n-hexane	Mineral oils	mg/l	-	-	-
		Animal and vegetable oils	mg/l	-	-	-
	SS (suspended solids)		mg/l	81	40	45
Waste amount	<u> (</u>		<u> </u>			-
Production-related waste			t	980	1,129	1,028
Amount of waste recycled			t	980	1,129	1,028
Recycle rate			%	100	100	100
Amount of landfill waste			t	0	0	C
Rate of landfill waste			%	0	0	C

*1: The values decreased because a new wastewater purification plant was established.
 *2: The values decreased due to changes in production.
 *3: The value increased due to increased use of generators.

Outline of Manufacturing Facility (as of March 31, 2015)



Location: Hai Duong Province, Vietnam Main line of business: Production of printers and All-in-Ones Land area: 184,823 m² Establishment date: January 19, 2006