Environmental impact data of Brother Industries Saigon, Ltd.

			Unit	FY2013	FY2014	FY2015
Resource consumption amount*1			t	4,541	6,367	7,975 ^{*2}
Total energy consumptio	n					
Electricity			MWh	2,702	3,335	3,486
Steam			t	0	0	0
LPG/LNG			t	0	0	0
City gas			m³	0	0	0
Oil, etc.			kL	6	0	1
Emissions of greenhouse gases			t-CO ₂	1,038	1,261	1,320
Waste amount			· · ·			
Water intake	Clean water		m ³	20,265	22,764	22,617
	Industrial water		m ³	0	0	0
	Underground water		m ³	0	0	0
Amount of wastewater	Public water		m ³	0	0	0
	Sewer system		m ³	16,212	18,196	18,093
Amount of recycled water			m ³	0	0	0
Water pollution load	BOD (biological oxygen demand)		mg/l	48	37	32
	COD (chemical oxygen demand)		mg/l	49	77	111
	n-hexane	Mineral oils	mg/l	-	-	-
		Animal and vegetable oils	mg/l	-	-	-
	SS (suspended solids)		mg/l	25	19	0
Waste amount	1		I	I	I	
Production-related waste			t	70	85 ^{*2}	115.3 ^{*2}
Amount of waste recycled			t	67	85	114.9
Recycle rate			%	96	100	99.7
Amount of landfill waste			t	2.9	0	0.4
Rate of landfill waste			%	4.2	0	0.3

*¹: The calculation method was changed in FY2015.
*²: The amount increased due to changes in production.

Outline of Manufacturing Facility (as of March 31, 2016)



Location: Bien Hoa, Vietnam Main line of business: Production of home sewing machines Land area: 56,229 m² Establishment date: April 6, 2011